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RBE350A94-2706-00

Job Sheet 181052



Part No: RBE350A94-2706-00

Job Qty: 5 ea

Part Name: Rigging Pin Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-2		Smb
110	Small Fab	5 pcs	8/13/18	8/13/18	0.00	0.50	Small Fab-3		Smb
120	QC	5 pcs	8/13/18	8/13/18	0.00	0.00	QC5		Ch
130	Packaging	5 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		Ch
140	QC21-SA	5 Ea	8/13/18	8/13/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - -Pick, bag and tag

DAS
21
9-30

OCT 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-2706-00-01	Pin	20 Ea (4 ea)	90-Start up Operation	S108411
RBE350A94-2706-00-03	Pin	40 Ea (2 ea)	90-Start up Operation	S114845
RBE350A94-2706-00-05	Pin	5 Ea (1 ea)	90-Start up Operation	S107284
RBE350A94-2706-00-07	Pin	5 Ea (1 ea)	90-Start up Operation	S114887
RBE350A94-2706-00-09	Pin	5 Ea (1 ea)	90-Start up Operation	S114821

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-2706-00	20	24	0
		10	12	0
		5	3	0
		5	6	0
		5	6	0

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Container No: S121872

Part: RBE350A94-2706-00

Job No: 181052

Serial No/Batch: S121872

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 10/25/18

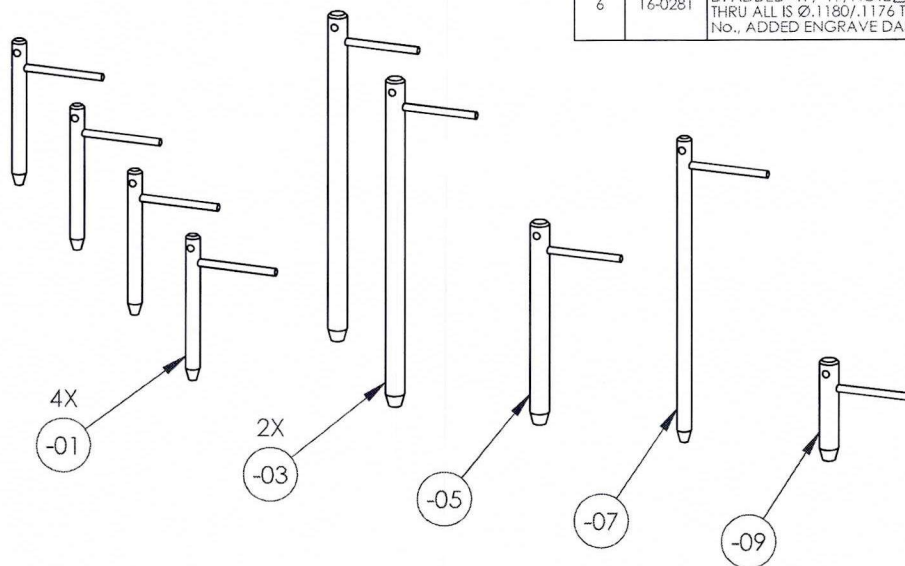
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS.	9/11/2009	WP	DW
2		ADDED ONE MORE -03 PIN, FLAG AND CABLE TIE.	6/14/2010	WP	DW
3		MOVED LENGTH B DIMENSION TO Ø.118in. HOLE CENTERLINE & ADDED 1.5mm TO -01 THRU -09 PINS IN TABLE. ADDED A TOLERANCE TO Ø.118in HOLE TO ACHIEVE A LIGHT PRESS FIT FOR -11. CH'D HOLE FROM Ø.118 TO Ø.113 FOR CABLE TIES @ END OF PIN PER S.E.	12/15/2010	RJC	RW
4		CORRECTED PIN VIEW SHEET 1 AND CH'D Ø.113 [Ø2.9mm] HOLE TO Ø.118 [Ø3.0mm] PER G.E.	5/9/2012	RJC	GE
4A		CH'D T/N WAS RBEA94-2706-00 IS RBE350A94-2706-00.	11/6/2013	RJC	RW
5	15-0120	UPDATED TO NEW DRAFTING STANDARDS. CH'D TOLERANCE BLOCK WAS .XXX ± .004 IS .XXX ± .005. ADDED P/N'S -01A, -03A, -05A, -07A, -09A. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	5/26/2015	DPD	JAG
6	16-0281	UPDATED TO DRAFTING STANDARD. -01, -03, -05, -07, -09 ADDED FINISH SPEC QSMI-6.2.2. B.O. REV D. ADDED -17, -19, NOTE Δ, -01A, -03A, -05A, -07A, -09A CH'D DIM WAS 2X Ø.118 +.001/-0.000 THRU ALL IS Ø.1180/.1176 THRU ALL (P.F. -11). ADDED DIM Ø.12 THRU ALL. ADDED ENGRAVE DASH No., ADDED ENGRAVE DASH No. COLUMN TO TABLE.	1/12/2017	RJC	JAG



ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
				X		-01	4	PIN			2
				1		-01A		PIN SHAFT	O-1	Ø6mm X 3 FT (MCMASTER-CARR #88625K65) MODIFIED	3
			X			-03	2	PIN			2
			1			-03A		PIN SHAFT	O-1	Ø8mm X 3 FT (MCMASTER-CARR #88625K67) MODIFIED	3
		X				-05	1	PIN			2
		1				-05A		PIN SHAFT	O-1	Ø8mm X 3 FT (MCMASTER-CARR #88625K67) MODIFIED	3
	X					-07	1	PIN			2
	1					-07A		PIN SHAFT	O-1	Ø6mm X 3 FT (MCMASTER-CARR #88625K65) MODIFIED	3
X						-09	1	PIN			2
1						-09A		PIN SHAFT	O-1	Ø8mm X 3 FT (MCMASTER-CARR #88625K67) MODIFIED	3
1	1	1	1	1	B/O	-11		DOWEL PIN	STEEL	Ø3mm X 40mm (MCMASTER-CARR #91595A142)	2
					B/O	-13	1	RE-SEALABLE PLASTIC BAG		5 IN X 6 IN APPROX.	N/S
A/R	A/R	A/R	A/R	A/R	B/O	-15		LOCTITE 680			2
1	1	1	1	1	B/O	-17		FLAGS, REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	2
1	1	1	1	1	B/O	-19		CABLE TIE	BLACK NYLON	(MCMASTER-CARR #7189K31)	2
ASSY -09	ASSY -07	ASSY -05	ASSY -03	ASSY -01							

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RIGGING PIN SET

TITLE		RIGGING PIN SET	
DWG NO.	RBE350A94-2706-00		REV 6
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT	.XXX ± .005 FRACTIONS ± 1/8		
TREAT	.XX ± .01 ANGLES ± 5°		
FINISH	.X ± .1 SURFACES = 125/		
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
DRAWN BY:	PERRITT		
CHECKED:	DUERFELDT		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT		
SCALE	1:3	DATE	9/11/2009
		SHEET 1 OF 3	